

# STICK BISCUIT LINE



# Machine list

- Mixer ( heavy duty double arm )
- Dough feeding device
- Metal detecting
- Forming line
- Baking oven ( direct & turbulence)
- Arranging & Cooling conveyor
- Dipping machine
- Packing machine

# GENERAL DATA

The following is a proposal for the supply of a complete new **1000 mm** wide **biscuit stick** line from Dong Yang together with existing machine .

## CAPACITY

- **Capacity :** Max.250 kg/hour
- **Stick length :** 128mm – non-coating product 1.6 gram-1.8 gram/pcs
- **Baking time :** 6.30 min- 7.30min
- **Feeding lane :** 80 lane
- **Baking space :** 30 m<sup>2</sup>
- **Production capacity:** around 150,000 sticks /hour

# PROCESS

1. Mixing
2. Aging
3. Sheeting & forming
4. Soda dipping
5. Baking
6. Chocolate dipping
7. Packing

# Mixer

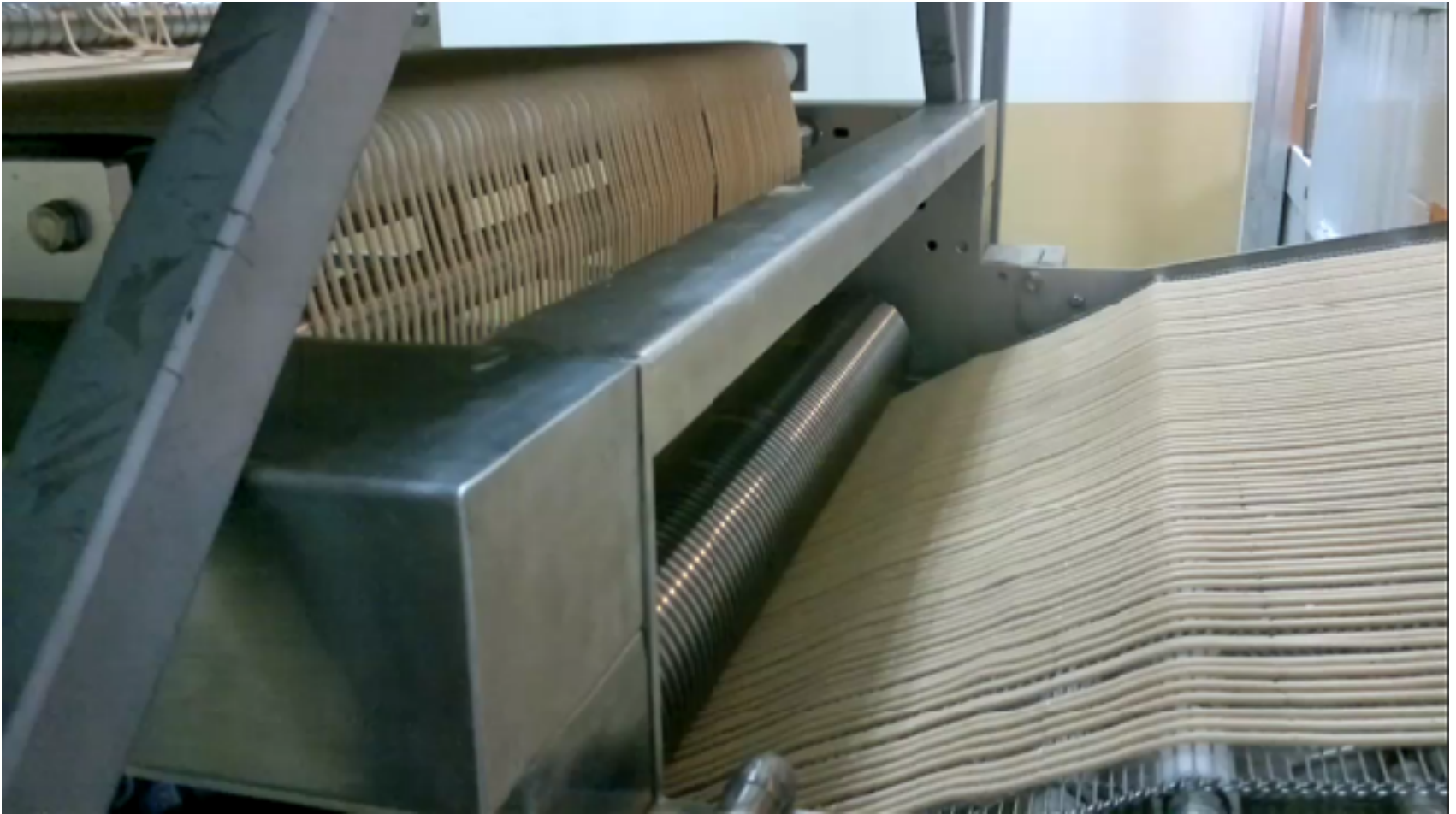


**Double arm mixer**  
**Capacity – 190kg/batch**

# Dough Lifter & feeding



# Forming



# Baking





# Oven



# Packing



# Packing



# DIPPING MACHINE











